

1. Remove blades from the tool. Use a #8 Torx wrench to remove the clamping screw and pull off the housing.
2. Remove the positioning pin from the tool body and use an Allen wrench to remove the eccentric cam.
3. Remove the adjusting screw and pull the blade control out of the tool body.
4. Insert the new blade control. Set the eccentric cam in the tool body to ensure that the cam pin sits between the two discs of the blade control.
5. Reinstall the positioning pin and the chamfer adjusting set screw until the heads are just below the surface of the tool body.
6. Turn the eccentric cam with a 1.5mm Allen wrench and check that the blade control goes up and down.
7. Align the screw holes and reinstall the blade housing and tighten the screw with a #8 Torx wrench.
8. Install new blades, set the blade ØD2 , and set the blade force (See sections 2 and 3).

