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Heule Tool Application Data Sheet
For Counterboring – Spotfacing

Information for:
- ☐ Purchase Order_____
- ☐ Request for Quotation (RFQ)
- ☐ Request for Tool Test Approval
- ☐ Requesting Technical Help

Date Needed:
- ☐ By_____
- ☐ Urgent

Company Name:_____

Contact Name:_____

Address:_____

_____

City:_____

State:_____ **Zip:**_____

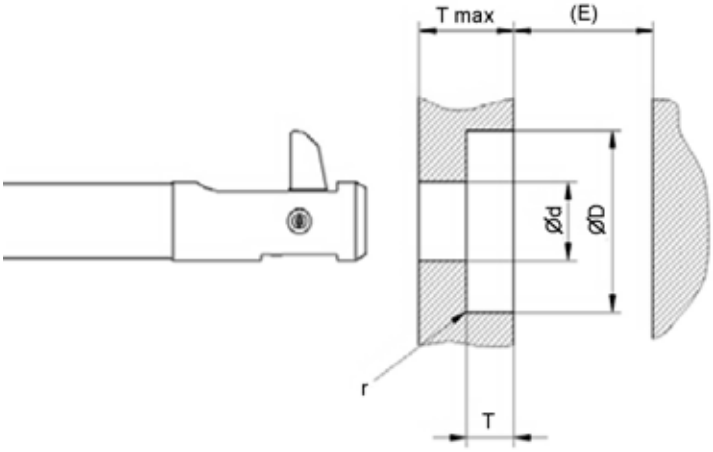
Date:_____

Phone:_____

Fax:_____

Email:_____

REF: Part name/Drawing number:_____



Part Configuration: (Fill in values that apply):

Ød1 = _____ +/- _____

ØD = _____ +/- _____

T max = _____

r = _____

E = _____

T (depth) = _____

Surface Finish required: _____

Material: _____

Hardness: _____

Other Information/Sketch:

Production (Yr.):_____ Cycle Time:_____
Sequence (1, 2, 3, etc.):
___Drill ___Bore ___Tap
___Ream ___C'bore/sink

Machine Type/Data: _____
Shank Size: _____
Tool Holder: _____ Coolant Pressure : _____ (300 PSI Required)
Interrupted Cuts/Cross Holes? Y or N