Return to info@heuletool.com

HEULE Application Data Sheet
For Deburring – Chamfering

Information for:
- ☐ Purchase Order_____
- ☐ Request for Quotation (RFQ)
- ☐ Request for Tool Test Approval
- ☐ Requesting Technical Help

Date Needed:
- ☐ By_____
- ☐ Urgent

Interest:
- ☐ Front and Back Deburring
- ☐ Front and Back Chamfering
- ☐ Combination Tooling
- ☐ Back Spotfacing
- ☐ Back Only Deburring
- ☐ Back Only Chamfering
- ☐ Front Countersinking
- ☐ Other_____

Company Name:_____ **Date:**_____

Contact Name:_____ **Phone:**_____

Address:_____ **Fax:**_____

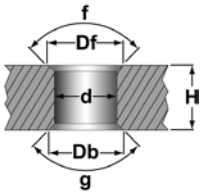
_____ **Email:**_____

City:_____ **State:**_____ **Zip:**_____

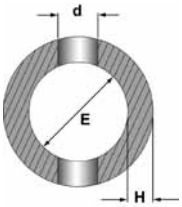
Problem Description: (Please specify any issues and include drawing or part print)

Part Configuration: (Fill in values that apply):

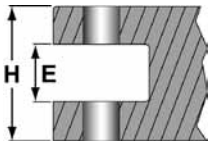
REF: Part name/Drawing number:_____



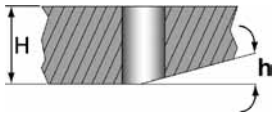
☐ Straight Hole Deburring/Chmf.



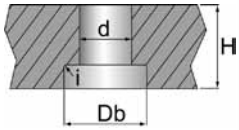
☐ Tube or I.D. Deburring



☐ Inline Holes Deburring/Chmf.



☐ Irregular Surface



☐ Back Counterboring

d = _____ + _____ **f =** _____

Df = _____ + _____ **g =** _____

Db = _____ + _____ **h =** _____

H = _____ **i =** _____

E = _____ **Surface Finish Req. =** _____

In Process Hole Size: _____

Material:_____ **Hardness:**_____

Production (Yr.):_____ **Cycle Time:**_____

Sequence (1, 2, 3, etc.):

___Drill ___Bore ___Tap

___Ream ___Deburr/Chmf.

Other Information/Sketch:

Machine Type:_____

Shank Size:_____

Feed Unit:_____ **Hydrl.**_____ **Pneum.**_____ **Elec.**

Back Feed Control? Y or N **Interrupted Cuts/Cross Holes? Y or N**