Return to info@heuletool.com

Heule Tool Application Data Sheet
For Countersinking – Counterboring – Spotfacing

Interest:

Back Counterboring
Front and Back Counterboring
Back Spotfacing
Front and Back Spotfacing
Back Countersink
Front and Back Countersink
Other_____

Information for:

☐ Purchase Order_____
☐ Request for Quotation (RFQ)
☐ Request for Tool Test Approval
☐ Requesting Technical Help

Date Needed:

☐ By_____
☐ Urgent

Company Name:_____ **Date:**_____

Contact Name:_____ **Phone:**_____

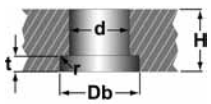
Address:_____ **Fax:**_____

_____ **Email:**_____

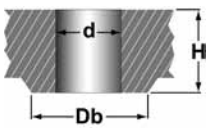
City:_____ **State:**_____ **Zip:**_____

Application Description: (Please specify any issues and include drawing or part print)

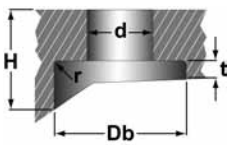
Part Configuration: (Fill in values that apply): **REF:** Part name/Drawing number:_____



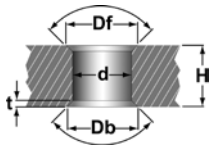
☐ Back Counterboring



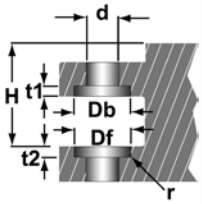
☐ Back Spotfacing



☐ Interrupted Back C'bore



☐ Back/Front Countersink



☐ Front/Back Counterbore

Ød = _____ +/- _____ a° = _____

ØDb = _____ +/- _____ b° = _____

ØDf = _____ +/- _____ t1 (depth) = ____

H = _____ t2 (depth) = ____

r = _____

Surface Finish required: _____

Material:_____ **Hardness:**_____

Production (Yr.):_____ **Cycle Time:**_____

Sequence (1, 2, 3, etc.):

___Drill ___Bore ___Tap

___Ream ___C'bore/sink

Other Information/Sketch:

Machine Type:_____

Shank Size:_____

Feed Unit:_____ **Hydrl.**_____ **Pneum.**_____ **Elec.**

Back Feed Control? Y or N **Interrupted Cuts/Cross Holes? Y or N**