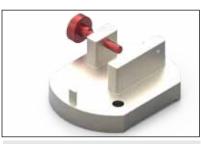
COFA-C

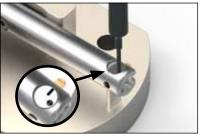
HTC021/V1.0

How to Change the Blades COFA Series C6/C8/C12 with Fixture:



The COFA series blades can be installed and removed by clamping the tool in the COFA assembly fixture.

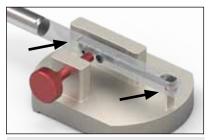
Fixture Order Number: C6-V-0008, C8-V-0007, C12-V-0018



There is a line mark on the black roll pin. Push the roll pin through the tool holder by using the smaller diameter assembly pin (same direction for disassembly and assembly).



In order to define the right position of the blade and to pre-center for the new roll pin, push the assembly pin in the roll pin hole.



Place tool into the assembly device so that support pin from the assembly device enters into the spring recess behind the fixing strip and that the tool holder lies with its contour flush on the front rest.



Use the assembly pin to make sure the blade hole and the pin hole are aligned. Press the assembly pin all the way through to the larger diameter.



Insert new roll pin short section first into the hole until the back end of the pin is flush with tool holder.

For blade change videos visit: www.HeuleTool.com



Make sure that the bore with the roll pin is entirely free.

Then, clamp the tool.



Insert new blade with cutting edge up into the blade holder. Make sure that the blade is pushed in from the line mark side.



Loosen clamping screw and take the tool into your hands. Manually brake off the projecting section of the roll pin at the predetermined breaking point.

^{*}COFA assembly fixture is not mandatory to remove blades