

COMP V2

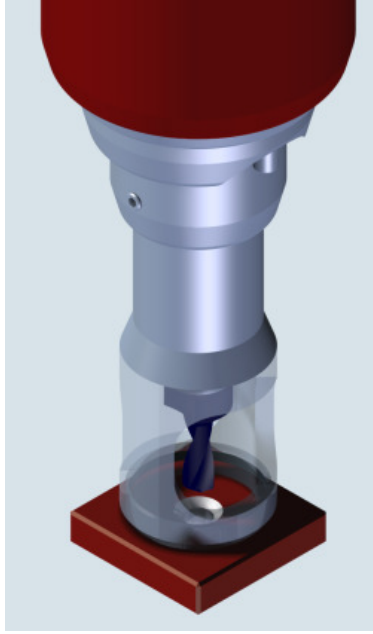
Instruction Book

**Compensation Countersink Tool
(with or without drill)**

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All Heule tool systems are protected by international patents.



Example Part

Machined parts on a non-defined machined surface with consistent countersinks



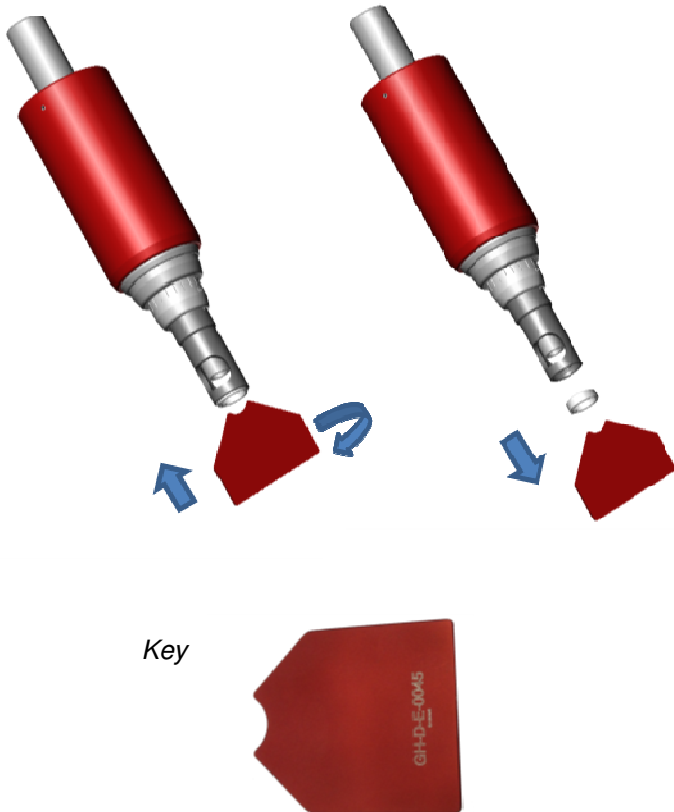
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COMP V3 2013

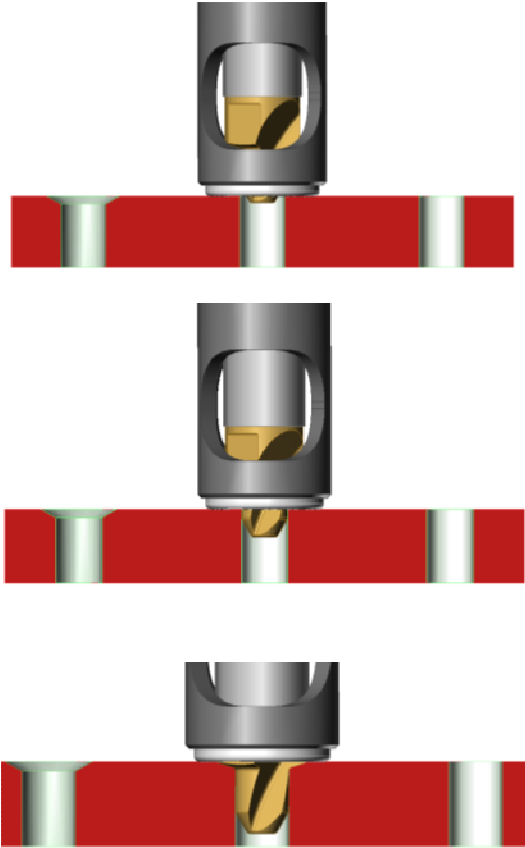
Replacing the Nylon Contact Ring



Programming Sequence

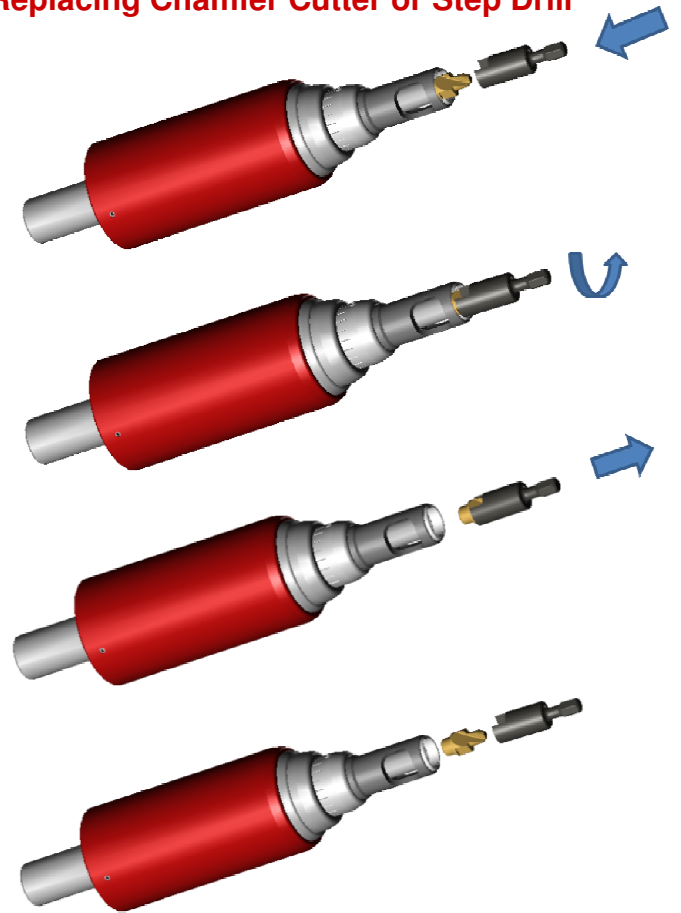


Programming Sequence Cont.



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Replacing Chamfer Cutter or Step Drill



6

Sample Spare Parts

Assembly Key

Nylon Contact Ring



Cutter Removal Key

COUNTERSINK ONLY
(with pilot): Ø6.35mm/10:



WARNING: Grinding may produce hazardous dust. To avoid adverse effects, use adequate ventilation and read MSDS. Cutting tools may break during use. To avoid injury, use proper safety precautions and protective equipment.

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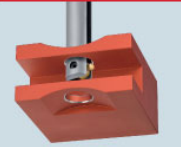
Over 50 Years of Manufacturing Cutting Tools

HEULE manufactures cutting tools of the highest quality and precision consistent with Swiss craftsmanship for use in the machine tools of some of the world's largest manufacturers; and the smallest machine shops.



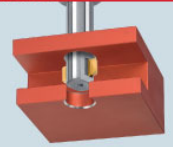
DEBURRING

COFA
SNAP



CHAMFERING

SNAP
GH-S
DEFA



COUNTERSINKING

BSF
SOLO
GH-Z/E
GH-K



DRILLING

VEX-P
VEX-S



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