Return to info@heuletool.com

Heule Tool Application Data Sheet
For Countersinking – Counterboring – Spotfacing

Interest:

Back Counterboring
Front and Back Counterboring
Back Spotfacing
Front and Back Spotfacing
Back Countersink
Front and Back Countersink
Other_____

Information for:

☐ Purchase Order_____
☐ Request for Quotation (RFQ)
☐ Request for Tool Test Approval
☐ Requesting Technical Help

Date Needed:

☐ By_____
☐ Urgent

Company Name:_____ **Date:**_____

Contact Name:_____ **Phone:**_____

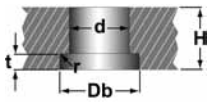
Address:_____ **Fax:**_____

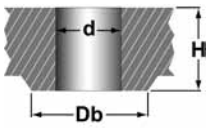
_____ **Email:**_____

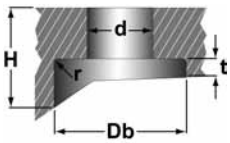
City:_____ **State:**_____ **Zip:**_____

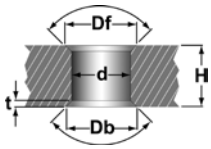
Application Description: (Please specify any issues and include drawing or part print)

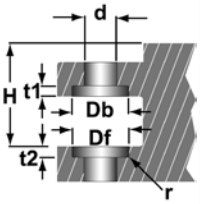
Part Configuration: (Fill in values that apply): **REF:** Part name/Drawing number:_____











☐ Back Counterboring ☐ Back Spotfacing ☐ Interrupted Back C'bore ☐ Back/Front Countersink ☐ Front/Back Counterbore

Ød = _____ +/- _____ **a°** = _____

ØDb = _____ +/- _____ **b°** = _____

ØDf = _____ +/- _____ **t1 (depth)** = ____

H = _____ **t2 (depth)** = ____

r = _____

Surface Finish required: _____

Material:_____ **Hardness:**_____
Production (Yr.):_____ **Cycle Time:**_____
Sequence (1, 2, 3, etc.):
____Drill ____Bore ____Tap
____Ream ____C'bore/sink

Other Information/Sketch:

Machine Type:_____
Shank Size:_____
Feed Unit:_____ **Hydrl.**_____ **Pneum.**_____ **Elec.**
Back Feed Control? Y or N **Interrupted Cuts/Cross Holes? Y or N**