

### How to Change the VEX Drill Tip

#### Assembly:

**Step 1:**

Clean the surfaces between the VEX-S twist drill and the tool body.

**Step 2:**

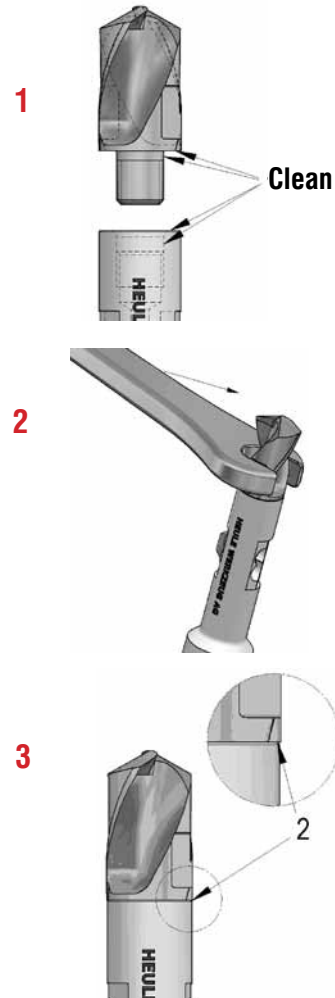
Screw the VEX-S drill insert tightly with a flat wrench to the tool body.

**Step 3:**

Check to make sure there is a seamless connection between the drill insert and tool body after tightening the drill insert. There should not be any gaps.

**NOTE:** There are a few situations that could cause gaps;

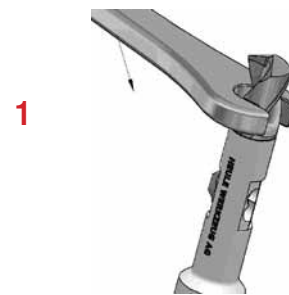
- Dirt between drill and tool body.  
To fix: remove the VEX-S twist drill and clean.
- VEX-S twist drill is not tight enough.  
To fix: tighten the VEX-S twist drill.
- Adaption areas are damaged.  
To fix: exchange the VEX-S twist drill and/or VEX-S tool body.



#### Disassembly:

**Step 1:**

Unscrew the VEX-S twist drill with a flat wrench in counter-clockwise direction from the tool body and remove the twist drill.



**Wrenches:**

Be sure to use the wrenches available from HEULE to assemble the VEX-S tools. This chart explains which wrench goes with which series.

Wrenches	Description	Distance Across Flats
GH-H-S-2301	Wrench; Series B&C, 5.0-6.99	4 or 5mm
GH-H-S-2302	Wrench; Series D&E 7.0-8.99	6 or 7mm
GH-H-S-2303	Wrench; Series E&F, 9.0-11.5	8 or 9mm